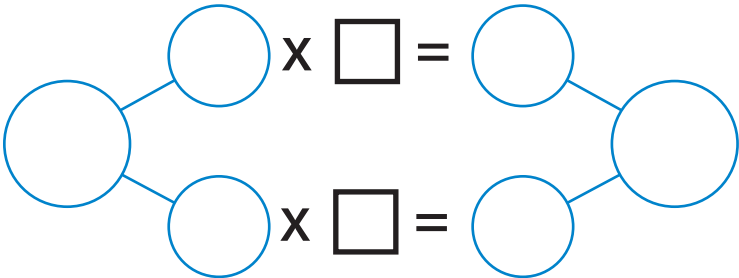


Calculation:



tens	ones

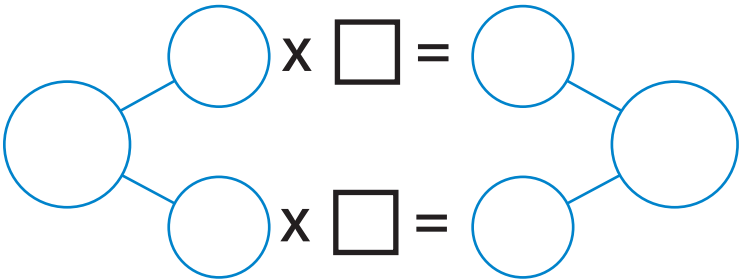
□ groups of □ ones is □ ones.

□ groups of □ tens is □ tens.

□ tens is equal to □.

□ added to □ is □.

Calculation:



tens	ones

□ groups of □ ones is □ ones.

□ groups of □ tens is □ tens.

□ tens is equal to □.

□ added to □ is □.